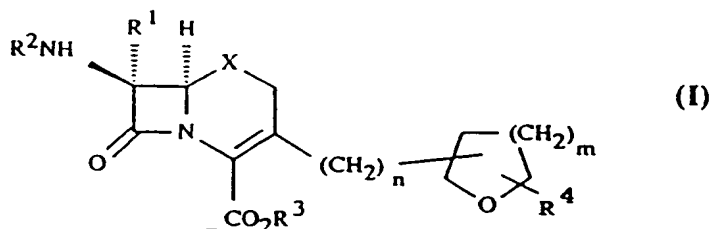


Claims

1. A compound of formula (I) or a salt thereof:



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wherein

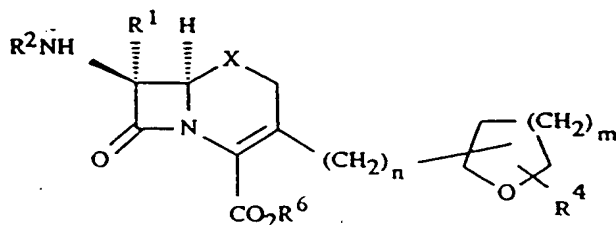
$R^1$  is hydrogen, methoxy or formamido;

$R^2$  is an acyl group;

$CO_2R^3$  is a carboxy group or a carboxylate anion, or  $R^3$  is a readily removable carboxy protecting group;

$R^4$  represents up to four substituents selected from alkyl, alkenyl, alkynyl, alkoxy, hydroxy, halogen, amino, alkylamino, acylamino, dialkylamino,  $CO_2R$ ,  $CONR_2$ ,  $SO_2NR_2$  (where R is hydrogen or  $C_{1-6}$  alkyl), aryl and heterocyclyl, which may be the same or different and wherein any  $R^4$  alkyl substituent is optionally substituted by any other  $R^4$  substituent; X is S, SO,  $SO_2$ , O or  $CH_2$ ; m is 1 or 2; and n is 0.

2. A compound as claimed in claim 1 having the formula (Ia):



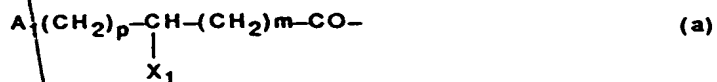
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wherein  $R^1$ ,  $R^2$ ,  $R^4$ ,  $m$ ,  $n$  and  $X$  are as defined with respect to formula (I) in claim 1 and the group  $CO_2R^6$  is  $CO_2R^3$  where  $CO_2R^3$  is a carboxy group or a carboxylate anion, or a pharmaceutically acceptable salt or in vivo hydrolysable ester thereof.

3. A compound as claimed in claim 1 or claim 2 wherein  $R^1$  is hydrogen.

10 4. A compound as claimed in claim 1, 2 or 3 wherein  $R^2$  is an acyl group of formula (a) to (f):

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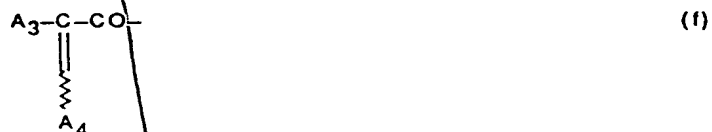
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wherein p is 0, 1 or 2; m is 0, 1 or 2; A<sub>1</sub> is C<sub>1-6</sub> alkyl, substituted C<sub>1-6</sub> alkyl, C<sub>3-6</sub> cycloalkyl, cyclohexenyl, cyclohexadienyl, an aromatic or heteroaromatic group; X<sub>1</sub> is a hydrogen or halogen atom, a carboxylic acid, carboxylic ester, sulphonic acid, azido, tetrazolyl, hydroxy, acyloxy, amino, ureido, acylamino, heterocyclamino, guanidino or acylureido group; A<sub>2</sub> is an aromatic or heteroaromatic group, a substituted alkyl group; or a substituted dithietane; X<sub>2</sub> is a -CH<sub>2</sub>OCH<sub>2</sub>-, -CH<sub>2</sub>SCH<sub>2</sub>- or alkylene group; X<sub>3</sub> is an oxygen or sulphur atom; A<sub>3</sub> is an aryl or heteroaryl group; and A<sub>4</sub> is hydrogen, C<sub>1-6</sub>alkyl, C<sub>3-8</sub> cycloalkyl, C<sub>3-8</sub> cycloalkyl(C<sub>1-6</sub>)alkyl, C<sub>1-6</sub> alkoxycarbonyl(C<sub>1-6</sub>) alkyl, C<sub>2-6</sub> alkenyl, carboxy(C<sub>1-6</sub>)alkyl, C<sub>2-6</sub> alkynyl, aryl or C<sub>1-6</sub>alkyl substituted by up to three aryl groups.

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5. A compound as claimed in claim 4 wherein A<sub>1</sub> is optionally substituted phenyl, X<sub>1</sub> is hydrogen or amino, A<sub>2</sub> is optionally substituted phenyl, X<sub>3</sub> is oxygen, A<sub>3</sub> is aminothiazolyl, aminothiadiazolyl or furyl, and R<sub>4</sub> is hydrogen, C<sub>1-6</sub> alkyl, or carboxy C<sub>1-6</sub> alkyl.

6. A compound as claimed in any one of claims 1 to 5 wherein CO<sub>2</sub>R<sup>3</sup> is carboxy or a carboxylate anion or R<sup>3</sup> is t-butyl, 4-methoxybenzyl, diphenylmethyl, acetoxymethyl, acetoxyethyl, pivaloyloxymethyl, propan-2-yloxycarbonyloxyethyl or 2-ethoxycarbonyl-but-2-enyl.

7. A compound as claimed in any one of claims 1 to 6 wherein the cyclic ether group bonded to the 3-position of the cephalosporin nucleus is unsubstituted or unsubstituted by up to three substituents selected from C<sub>1-6</sub> alkyl, C<sub>1-6</sub> alkoxy, C<sub>1-6</sub> alkoxycarbonyl, C<sub>1-6</sub> alkanoyloxy C<sub>1-6</sub> alkyl or C<sub>1-6</sub> alkoxy C<sub>1-6</sub> alkyl.

8. A compound as claimed in any one of claims 1 to 7 wherein m is 1.

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9. A compound as claimed in any one of claims 1 to 8 wherein the cyclic ether group is a tetrahydrofuran-2-yl or a tetrahydropyran-2-yl group.
- 5 10. Sodium (6R, 7R)-7-[2-(2-Aminothiazol-4-yl)-2-(Z)-methoxyiminoacetamido]-3-[(RS)-tetrahydrofuran-2-yl]ceph-3-em-4-carboxylate.
11. Pivaloyloxymethyl (6R, 7R)-7-[2-(2-Aminothiazol-4-yl)-2-(Z)-methoxyiminoacetamido]-3-[(RS)-tetrahydrofuran-2-yl]ceph-3-em-4-carboxylate.
- 10 12. Sodium (6R, 7R)-7-[2-(2-Aminothiazol-4-yl)-2-(Z)-methoxyiminoacetamido]-3-[(RS)-tetrahydropyran-2-yl]-15 ceph-3-em-4-carboxylate.
13. Pivaloyloxymethyl (6R, 7R)-7-[2-(2-Aminothiazol-4-yl)-2-(Z)-methoxyiminoacetamido]-3-[(RS)-tetrahydropyran-2-yl]ceph-3-em-4-carboxylate.
- 20 14. (6R, 7R)-7-[2-(2-Aminothiazol-4-yl)-2-(Z)-hydroxyiminoacetamido]-3-[(RS)-tetrahydrofuran-2-yl]ceph-3-em-4-carboxylic acid.
- 25 15. Sodium (6R, 7R)-7-[2-(2-aminothiazol-4-yl)-2-(Z)-methoxyiminoacetamido]-3-[(S)-tetrahydrofuran-2-yl]ceph-3-em-4-carboxylate.
- 30 16. Pivaloyloxymethyl (6R, 7R)-7-[2-(2-aminothiazol-4-yl)-2-(Z)-methoxyiminoacetamido]-3-[(S)-tetrahydrofuran-2-yl]ceph-3-em-4-carboxylate.

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17. Sodium (6R, 7R)-7-[2-(2-aminothiazol-4-yl)-2-(Z)-methoxyiminoacetamido]-3-[(R)-tetrahydrofuran-2-yl]ceph-3-em-4-carboxylate.
- 5 18. Pivaloyloxymethyl (6R, 7R)-7-[2-(2-aminothiazol-4-yl)-2-(Z)-methoxyiminoacetamido]-3-[(R)-tetrahydrofuran-2-yl]ceph-3-em-4-carboxylate.
19. Diphenylmethyl (6R, 7R)-7-phenylacetamido-3-[(RS)-10 tetrahydrofuran-2-yl]ceph-3-em-4-carboxylate.
20. Sodium (6R, 7R)-7-[2-(2-Aminothiazol-4-yl)-2-(Z)-methoxyiminoacetamido-3-[(RS)-tetrahydrofuran-3-yl]ceph-3-em-4-carboxylate.
- 15 21. Acetoxymethyl (6R, 7R)-7-[2-(2-aminothiazol-4-yl)-2-(Z)-methoxyiminoacetamido]-3-[(S)-tetrahydrofuran-2-yl]-ceph-3-em-4-carboxylate.
- 20 22. Sodium (6R, 7R)-7-[2-(2-Aminothiazol-4-yl)-2-(Z)-methoxyiminoacetamido]-3-(5-methoxymethyltetrahydrofuran-2-yl)ceph-3-em-4-carboxylate
23. Sodium (6R, 7R)-7-[2-(2-Aminothiazol-4-yl)-2-(Z)-pent-25 2-enamido]-3-[(S)-tetrahydrofuran-2-yl]ceph-3-em-4-carboxylate.
24. Sodium (6R, 7R)-7-[2-(2-Aminothiadiazol-4-yl)-2-(Z)-methoxyiminoacetamido]-3-[(S)-tetrahydrofuran-2-yl]ceph-3-30 em-4-carboxylate.

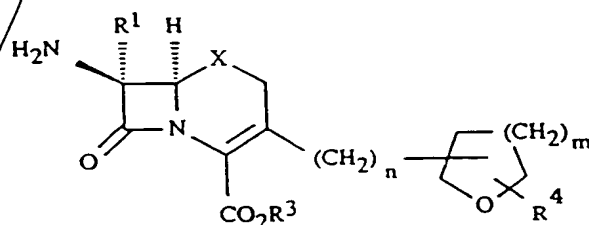
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25. (RS)-1-Acetoxyethyl (6R, 7R)-7-[2-(2-Aminothiazol-4-yl)-2-(Z)-methoxyiminoacetamido]-3-[(S)-tetrahydrofuran-2-yl]ceph-3-em-4-carboxylate.
- 5 26. (6R, 7R)-7-[2-(2-Aminothiazol-4-yl)-2-(Z)-carboxymethoxyiminoacetamido]-3-[(RS)-tetrahydrofuran-2-yl]-ceph-3-em-4-carboxylic acid disodium salt.
27. Sodium (6R, 7R)-7-[(R)-2-Amino-2-(4-hydroxyphenyl)-  
10 acetamido]-3-[(S)-tetrahydrofuran-2-yl]ceph-3-em-4-carboxylate.
28. Sodium (1S, 6R, 7R)-7-[2-(2-Aminothiazol-4-yl)-2-(Z)-methoxyiminoacetamido]-3-[(S)-tetrahydrofuran-2-yl]ceph-3-  
15 em-4-carboxylate-1-oxide.
29. Sodium 7-[2-(2-aminothiazol-4-yl)-2-(Z)-methoxyiminoacetamido]-3-(tetrahydrofuran-2-yl)-1-carba-1-dethia-  
ceph-3-em-4-carboxylate.
- 20 30. Sodium (6R, 7R)-7-[2-(2-Aminothiazol-4-yl)-2-(Z)-methoxyiminoacetamido]-3-[(S)-tetrahydrofuran-2-yl]ceph-3-em-4-carboxylate-1,1-dioxide.
- 25 31. (RS)-1-(Propan-2-yl)oxycarbonyloxyethyl (6R, 7R)-7-[2-(2-aminothiazol-4-yl)-2-(Z)-methoxyiminoacetamido]-3-[(S)-tetrahydrofuran-2-yl]ceph-3-em-4-carboxylate.
32. Sodium (6R, 7R)-7-[2-(2-aminothiazol-4-yl)-2-(Z)-  
30 methoxyiminoacetamido]-3-[(5R, 2SR)-5-methyltetrahydrofuran-2-yl]ceph-3-em-4-carboxylate.

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33. Sodium (6R, 7R)-7-[2-(furan-2-yl)-2-(Z)-methoxyiminoacetamido]-3-[(S)-tetrahydrofuran-2-yl]ceph-3-em-4-carboxylate.
- 5 34. Sodium (6R, 7R)-7-[2-(2-aminothiazol-4-yl)-2-(Z)-methoxyiminoacetamido]-3-[(S)-5,5-dimethyltetrahydrofuran-2-yl]ceph-3-em-4-carboxylate.
35. Sodium (6R, 7R)-7-[2-(2-aminothiazol-4-yl)-2-(Z)-methoxyiminoacetamido]-3-(5-methoxycarbonyltetrahydrofuran-2-yl)ceph-3-em-4-carboxylate.
- 10 36. Sodium (6R, 7R)-7-[2-(2-aminothiazol-4-yl)-2-(Z)-methoxyiminoacetamido]-3-[3-methyltetrahydrofuran-2-yl]ceph-3-em-4-carboxylate.
- 15 37. 2-Ethoxycarbonyl-(Z)-but-2-enyl (6R, 7R)-7-[2-(2-aminothiazol-4-yl)-2-(Z)-methoxyiminoacetomido]-3-[(S)-tetrahydrofuran-2-yl]ceph-3-em-4-carboxylate.
- 20 38. A compound of formula (I) as defined in claim 1 substantially as hereinbefore described with reference to the preparative examples.
- 25 39. A process for the preparation of a compound of formula (I) as defined in any one of claims 1 to 28 which process comprises:
- (a) treating a compound of formula (II) or a salt thereof:

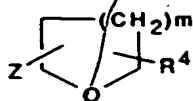
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(II)

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(XI)

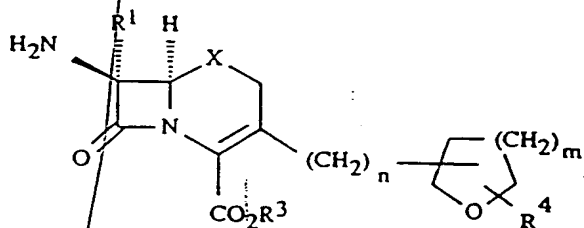
wherein Z is an organo-cuprate group and  $R^4$  and m are as hereinbefore defined with respect to formula (I) in claim 1;

and thereafter, if necessary or desired, carrying out one of the following steps:

- i) removing any protecting groups;
- ii) converting the group  $CO_2R^3$  to a different group  $CO_2R^3$ ;
- iii) converting the group  $R^2$  to a different group  $R^2$ ;
- iv) converting the group X to a different group X;
- v) converting the product into a salt.

40. A process for the preparation of a compound of formula (I) substantially as hereinbefore described in the preparative Examples.

41. A compound of formula (II) or a salt thereof:



(II)



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wherein  $R^1$ ,  $\text{CO}_2\text{R}^3$ ,  $\text{R}^4$ ,  $m$ ,  $n$ , and  $X$  are as hereinbefore defined with respect to formula (I) in claim 1, wherein any reactive group may be protected, and wherein the amino group is optionally substituted with a group which permits -  
 5 acylation to take place, with an  $\text{N}$ -acylating derivative of an acid of formula (III):

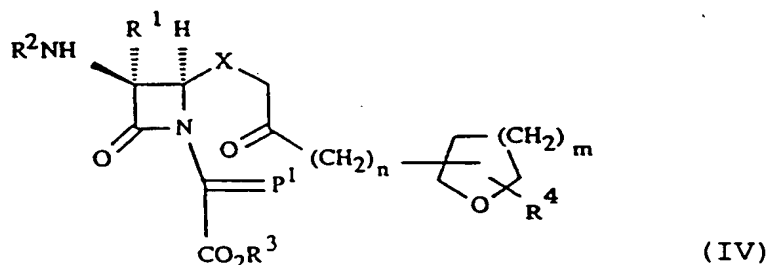


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wherein  $\text{R}^2$  is as hereinbefore defined with respect to formula (I) in claim 1 and wherein any reactive group may be protected; or

15 (b) cyclising a compound of formula (IV):

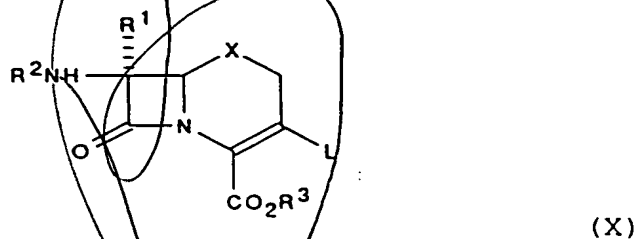
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wherein  $X$ ,  $\text{R}^1$ ,  $\text{R}^2$ ,  $\text{R}^4$ ,  $m$ ,  $n$  and  $\text{CO}_2\text{R}^3$  are as hereinbefore defined with respect to formula (I) in claim 1 and  $\text{P}'$  is a  
 25 phosphorus residue; or

(c) treating a compound of formula (X):

30



35 wherein  $\text{R}^1$ ,  $\text{R}^2$ ,  $\text{CO}_2\text{R}^3$  and  $X$  are as hereinbefore defined with respect to formula (I) in claim 1, and  $L$  is a leaving group, with a compound of formula (XI):

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wherein  $R^1$ ,  $CO_2R^3$ ,  $R^4$ ,  $X$ ,  $m$  and  $n$  are as hereinbefore defined with respect to formula (I) in claim 1.

42. t-Butyl 6R, 7R-7-Amino-3-(tetrahydrofuran-2-yl)-  
5 ceph-3-em-4-carboxylate.

43. t-Butyl (6R, 7R)-7-Amino-3-[(RS)-tetrahydropyran-  
2-yl]ceph-3-em-4-carboxylate.

10 44. 4-Methoxybenzyl (6R, 7R)-7-amino-3-(tetrahydrofuran-  
2-yl)ceph-3-em-4-carboxylate.

45. Pivaloyloxymethyl (6R, 7R)-7-amino-3-(tetrahydro-  
furan-2-yl)ceph-3-em-4-carboxylate.

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46. t-Butyl (6R, 7R)-7-Amino-3-[(RS)-tetrahydrofuran-3-  
yl]ceph-3-em-4-carboxylate.

47. Acetoxymethyl (6R, 7R)-7-amino-3-[(S)-tetrahydro-  
20 furan-2-yl]ceph-3-em-4-carboxylate.

48. 4-Methoxybenzyl (6R, 7R)-7-Amino-3-(5-methoxymethyl-  
tetrahydrofuran-2-yl)ceph-3-em-4-carboxylate.

25 49. 4-Methoxybenzyl (6RS, 7SR)-7-amino-3-(tetrahydro-  
furan-2-yl)-1-carba-1-dethiaceph-3-em-4-carboxylate.

50. 4-Methoxybenzyl (6R, 7R)-7-amino-3-(5-methyl-  
tetrahydrofuran-2-yl)ceph-3-em-4-carboxylate.

30

51. A compound of formula (II) as defined in claim 41  
substantially as hereinbefore described with reference to  
the preparative Examples.

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52. A pharmaceutical composition comprising a compound of formula (Ia) as defined in claim 2 or a pharmaceutically acceptable salt or in vivo hydrolysable ester thereof, and a pharmaceutically acceptable carrier.

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53. A pharmaceutical composition as claimed in claim 52 further comprising a  $\beta$ -lactamase inhibitor.

54. A compound of formula (Ia) or a pharmaceutically acceptable salt or in vivo hydrolysable ester thereof as defined in claim 2, for use as a therapeutic agent.

55. A method of treating bacterial infections in humans and animals which comprises administering a therapeutically effective amount of a compound of formula (Ia) or a pharmaceutically acceptable salt or in vivo hydrolysable ester thereof, as defined in claim 2, to a human or animal.

56. The use of a compound of formula (Ia) or a pharmaceutically acceptable salt or in vivo hydrolysable ester thereof, as defined in claim 2, for the manufacture of a medicament for the treatment of bacterial infections.